





Contemporain





# 3D Food printing Why?



# Why 3DP?

# Customization of shape, colour, ...









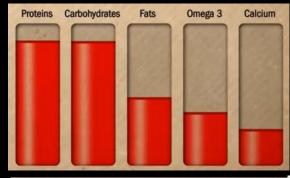


### <u> Why 3DP ?</u>

#### Customization of the food composition for HEALTH

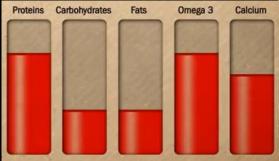
(nutrients: vitamins, carbohydrates, fats, fibers, allergens, ...)







Pregnant woman







### Why 3DP?

### Customization of the food appearance for PLEASURE

Elderly

Soldiers

Astronauts















### <u> Why 3DP ?</u>

### Introduction of new ingredients in food

Insects, Algaes, ...









### Why 3DP?

### Economical advantage



Cheaper production of items of low volume



# 3D Food printing

How?





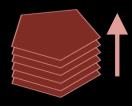
### Similar to 3D printing of PLASTICS

1 – printing in 2D



2 – solidification / cristallisation

3 - printing in the 3rd direction



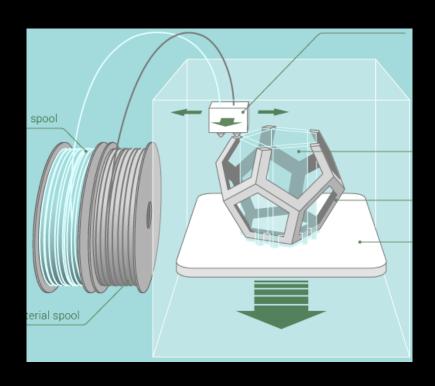


### Additive manufacturing of PLASTICS



FDM

### Fused Deposition Modelling



Belgium Chocolate Summit



### Additive manufacturing of PLASTICS

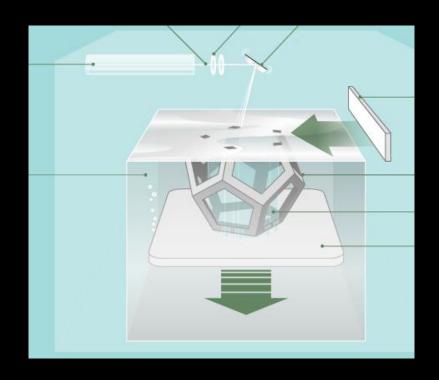


FDM

SLA



LASER polymerization of a resin





### Additive manufacturing of PLASTICS



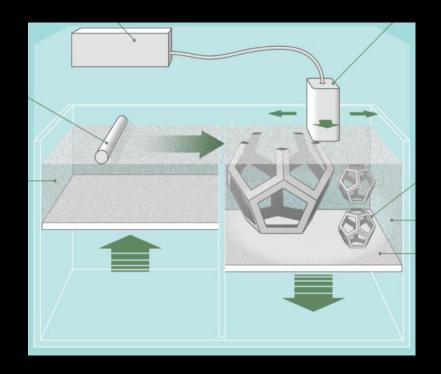
FDM

SLA



BJ

### Binder jetting





### Additive manufacturing of PLASTICS



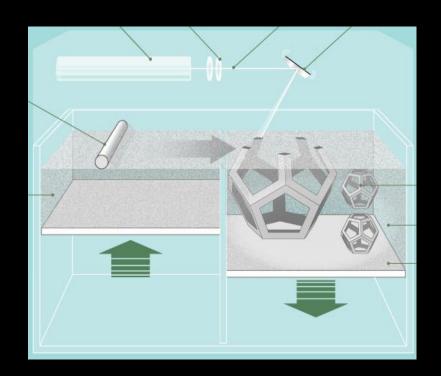
FDM

SLA



BJ SLS

### LASER sintering of a powder





### Additive manufacturing of PLASTICS





FDM

SLA













BJ

SLS









### 3D printing of FOOD by FDM











Head assembly (plastics)

Syringe and a nozzle (needle) = piping bag





### A lot of parameters to optimize ....

food-related material viscosity

temperature

composition (thickener, gelling, ...)

Printing process

resolution

extrusion speed

displacement speed of the head extruder

flow

post-printing steps (heating, cooling)

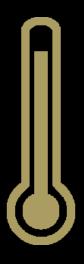


# 3D Food printing Which food?





### Main feature of the food to be printable:



(semi)fluid at higher temperature



solid at room temperature



Adapted texture of food-related material: mashed, powder, (semi)-fluild paste



### 3D printing of SUGAR -



Binder jetting







### 3D printing of SUGAR LASER sintering











### 3D printing of SUGAR/ALMOND/EGG LASER sintering











### 3D printing of PASTA ----



FDM







### 3D printing of PANCAKE BATTER ----



FDM











### 3D printing of DAIRY PRODUCTS



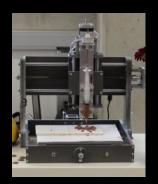




### 3D printing of CHOCOLATE



FDM



ChocALM



ChocEdge



QiaoKe



ByFlow



CocoJet



Bocusini



ChocoBot



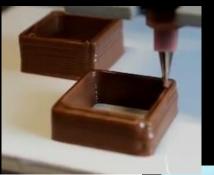
## 3D printing of CHOCOLATE



















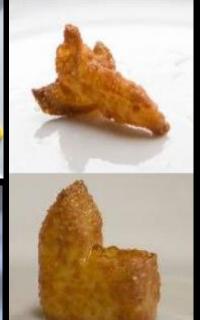




### Other examples













# 3D Food printing

@ SGL





### Development of our own 3D printer

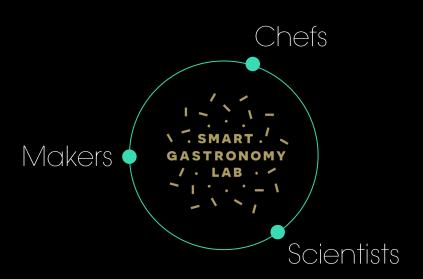
R&D on various food matrices

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Production of innovative shapes







Multi-disciplinarity!



# Our prototype







### What can be done with chocolate...



with black / milk / white (/ red?)

no additives





# Pièces à la B2B demande

Production de formes ... personnalisées impossible à obtenir d'une autre manière grande finesse et apparence parfaite









@SmartGastronomyLab